

# **Transient Analysis of a Cylindrical Finned-tube Adsorber Reactor in a Solar Adsorption Refrigeration Cycle**

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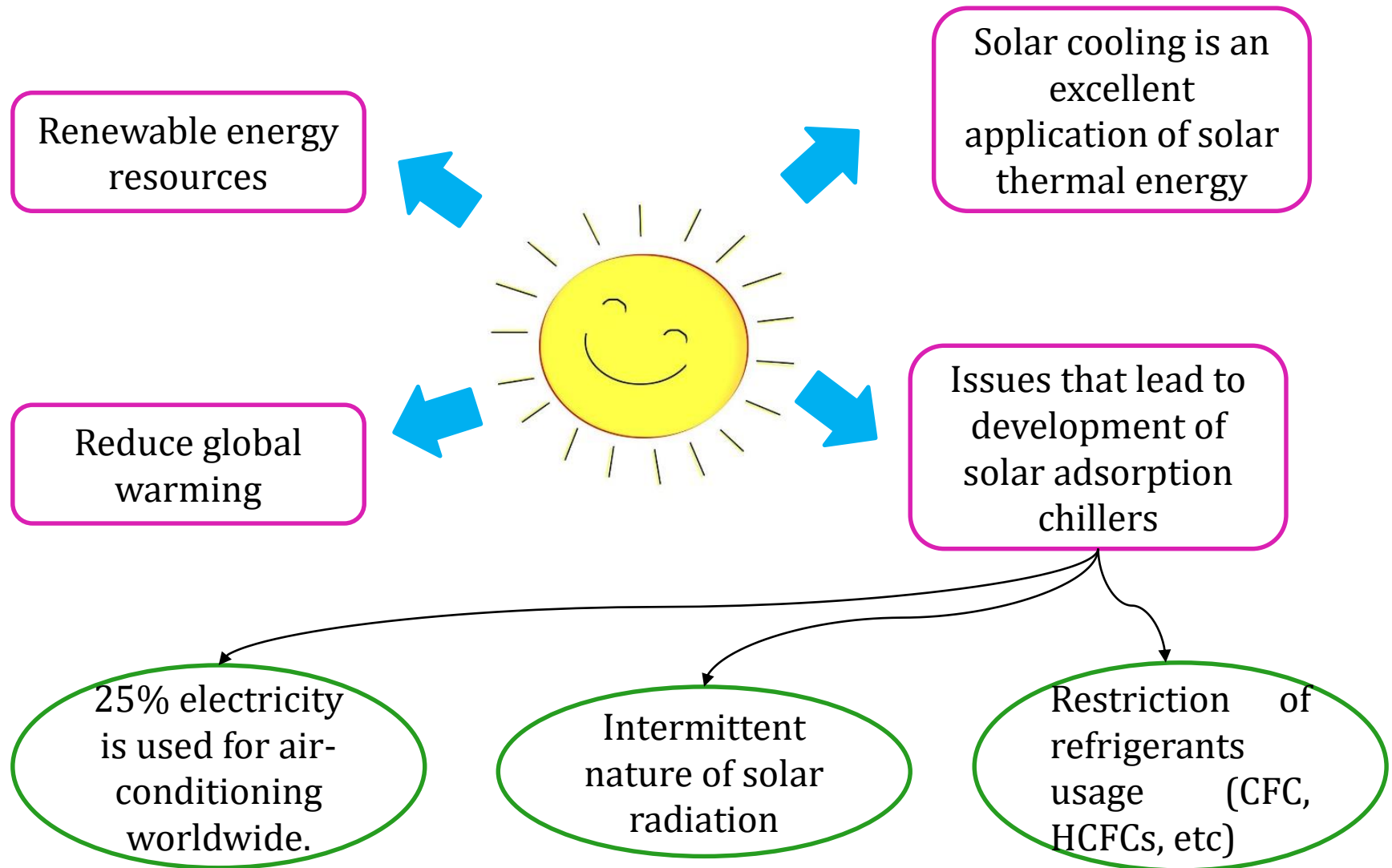
**Universiti Teknologi Malaysia, Kuala Lumpur**

22 November 2017

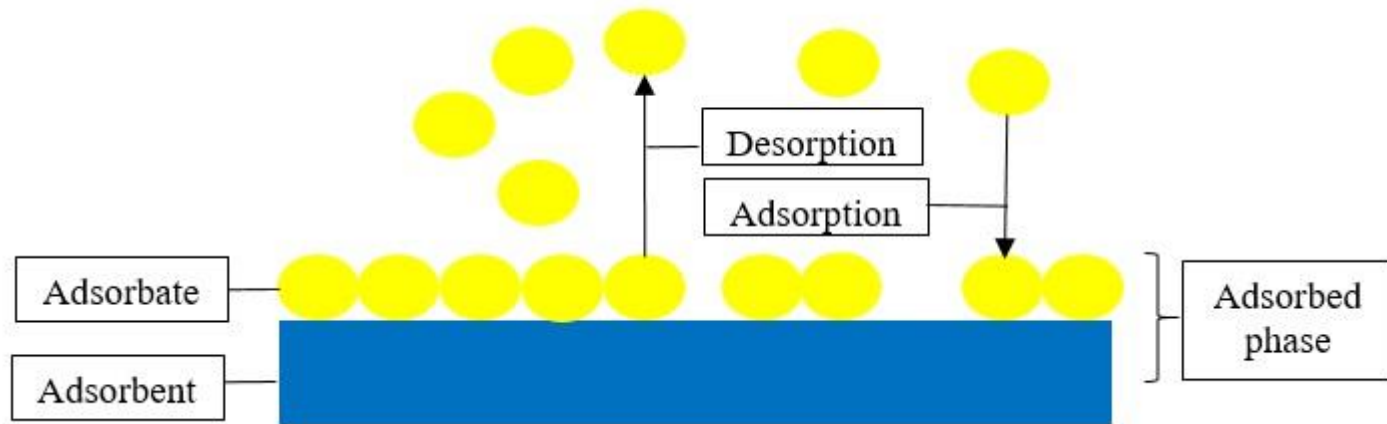
# Presentation Outlines

- Introduction
- Research Objectives
- Methodology
- Findings
- Conclusions

# Introduction



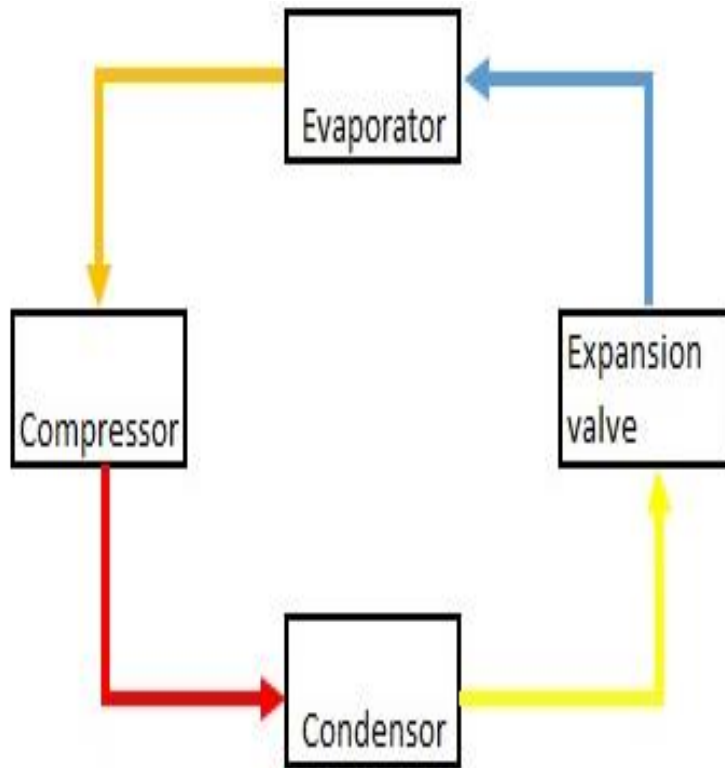
# Adsorption process



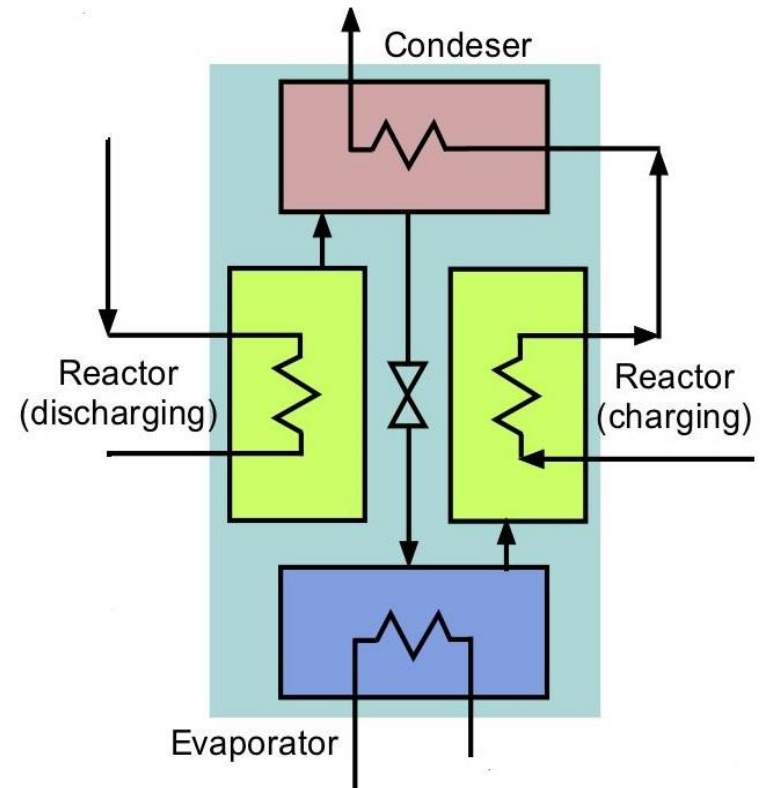
- **Adsorption:** attachment of adsorbate onto the adsorbent porous surface.
- **Desorption:** removal of adsorbate from the adsorbent porous surface.
- Solid adsorbent works with gaseous refrigerant (adsorbate) in this study.

# Refrigeration cycle

- Basic refrigeration cycle



- Adsorption refrigeration cycle



# Solar Adsorption Refrigeration System

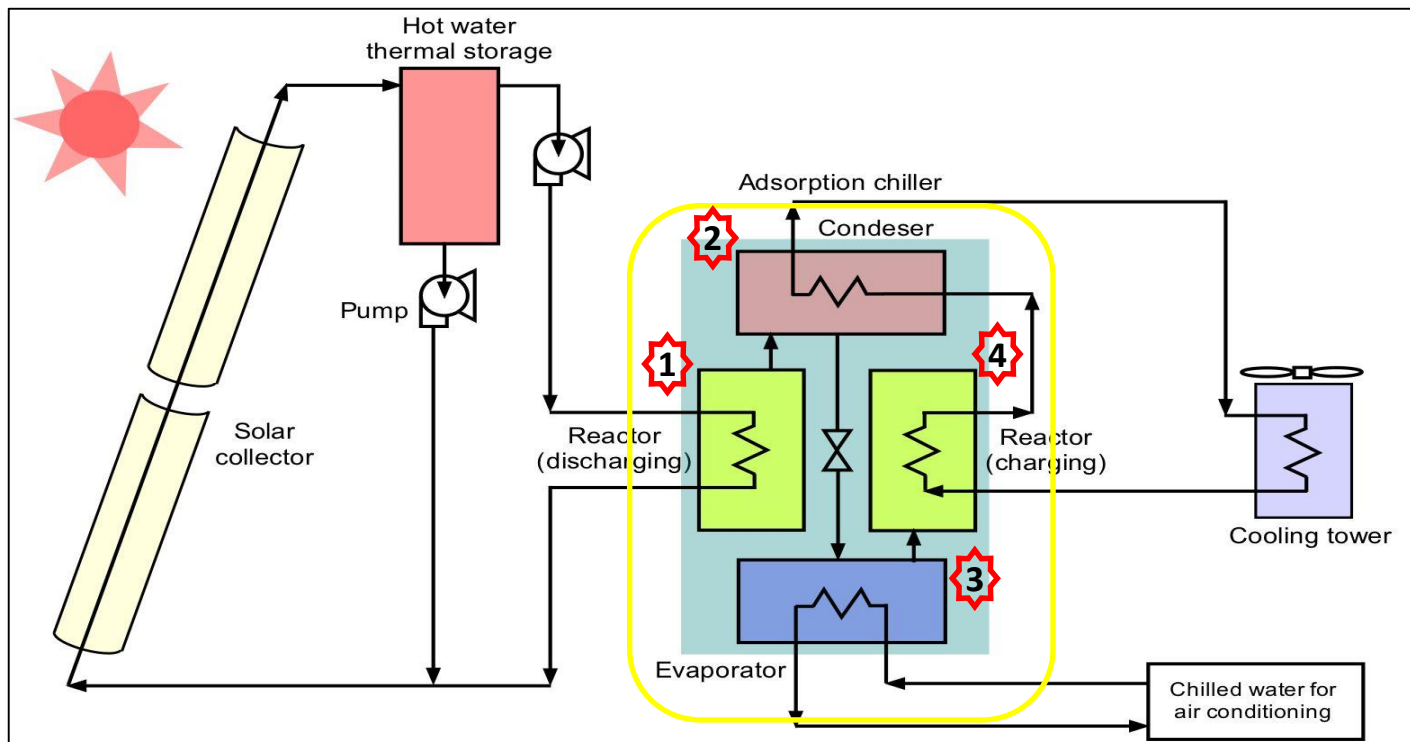
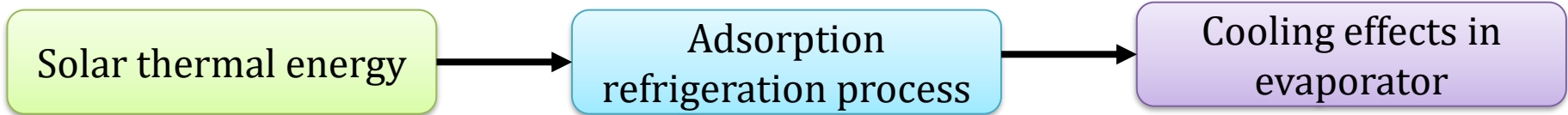


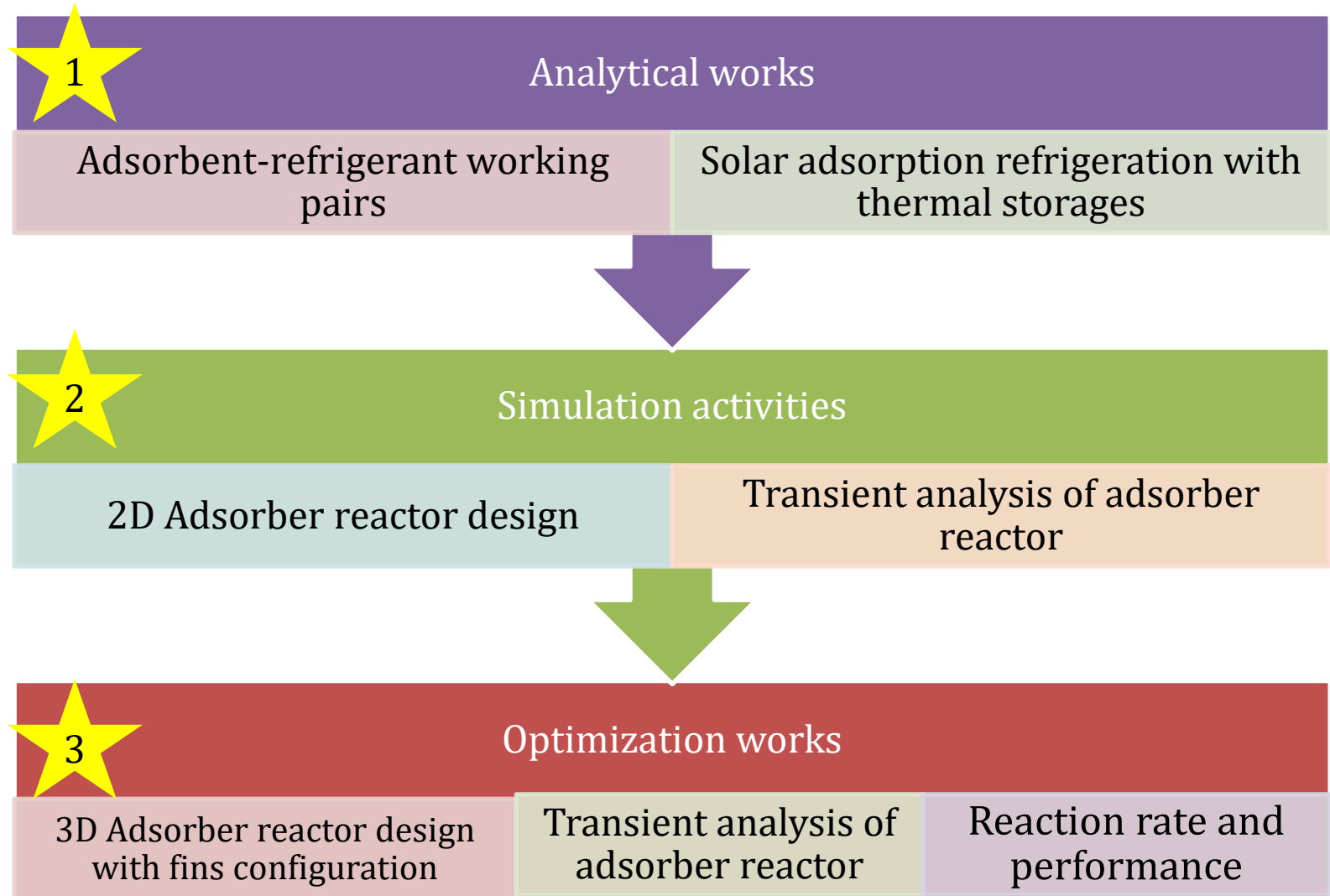
Fig. 1: Solar adsorption chiller system with hot water thermal storage

# Research Objectives

## Research Objectives

- To develop a methodology to model an adsorber reactor in adsorption refrigeration cycle.
- To study the temperature distribution inside adsorber reactor and its effects on adsorption capacity and system performance.
- To perform improvement on the adsorber reactor model to improve system performance.

# Methodology





# Adsorber Reactor Modeling

## Finite element analysis

- Time-dependent study
- Axisymmetric 2D model
- Finless adsorber reactor

## Materials

- Adsorber reactor: Stainless-steel
- Heat transfer pipe: Stainless-steel
- Adsorbent bed: Activated carbon
- Refrigerant: Methanol

## Initial conditions

- Desorption process  
 $T = T_i = 40^\circ\text{C}$   
 $P = P_c = 5898.5 \text{ Pa}$   
 $X = X_0 = 0.290 \text{ kg/kg}$
- Adsorption process  
 $T = T_i = 60^\circ\text{C}$   
 $P = P_e = 880.3 \text{ Pa}$

# Adsorber Reactor Modeling

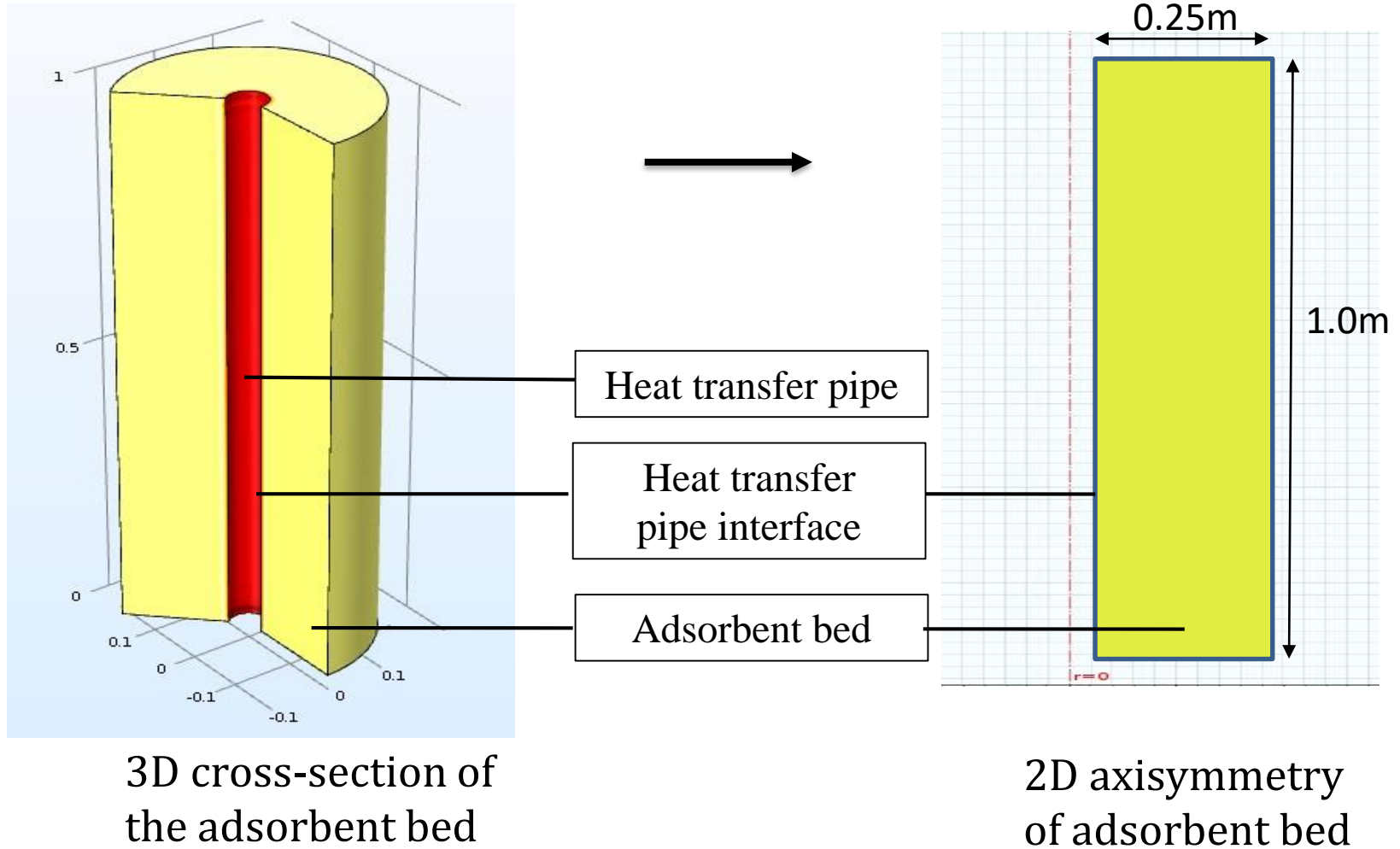
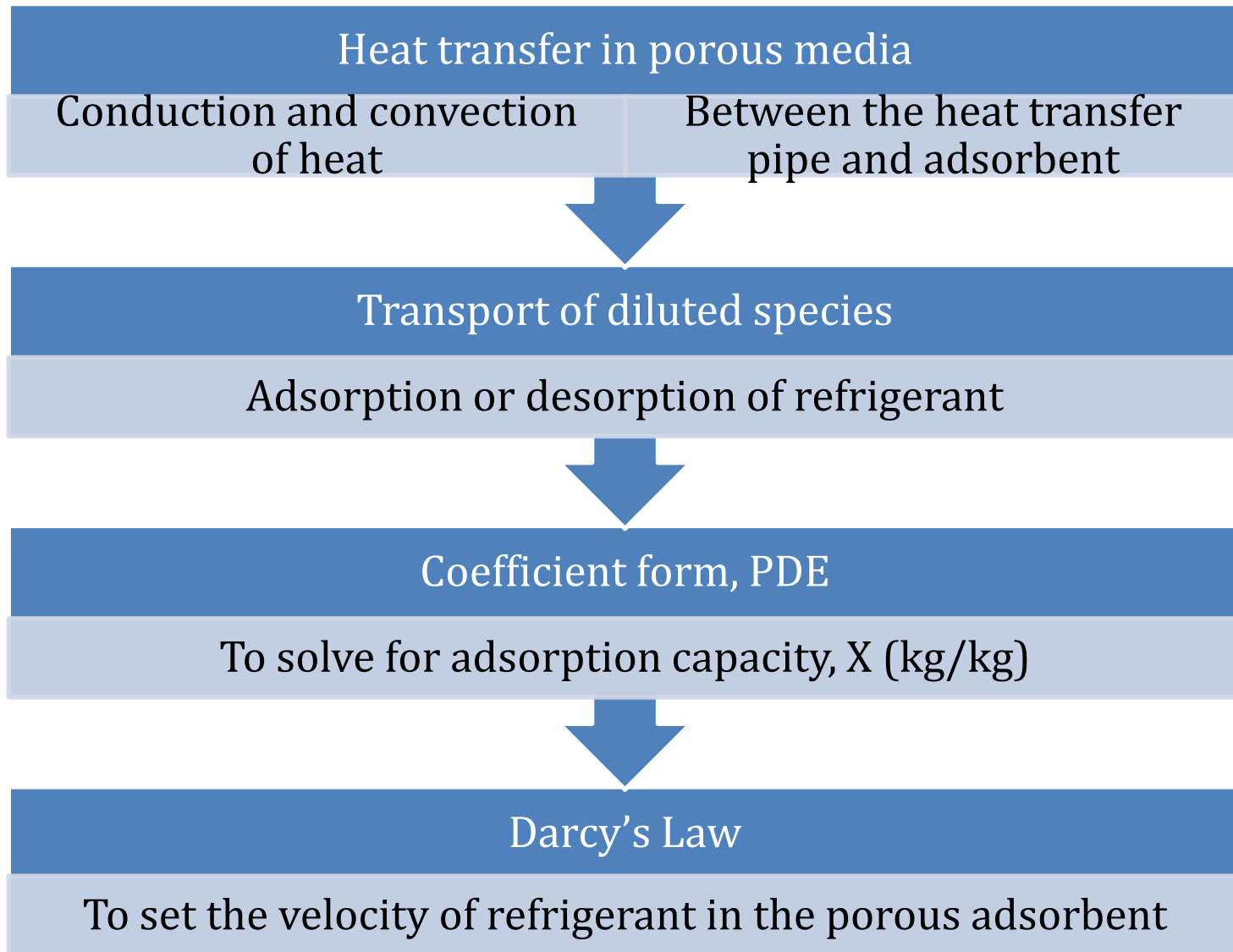


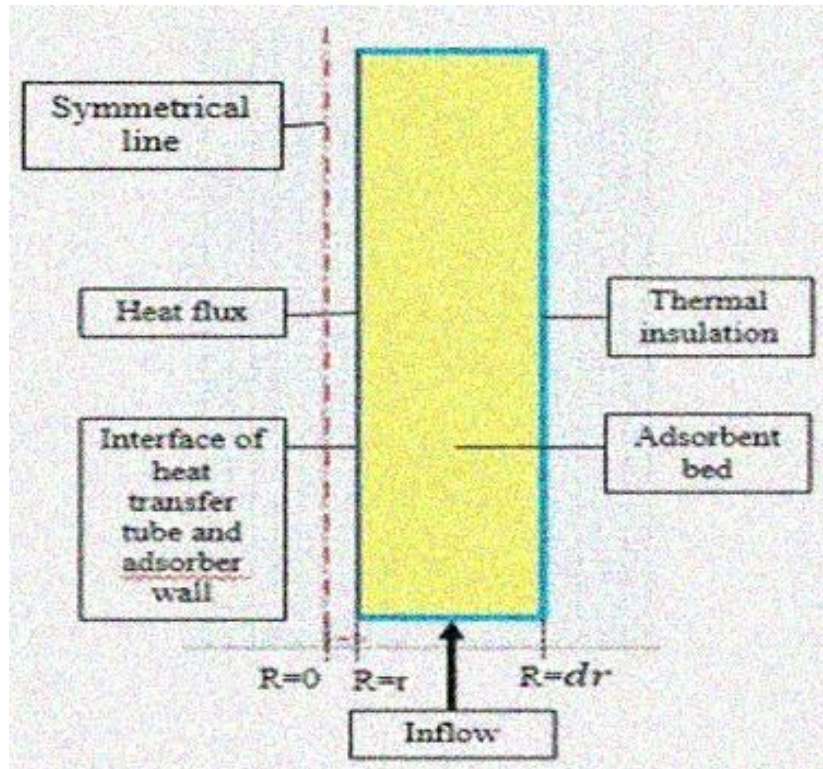
Fig.2: Geometry model under study

# Adsorber Reactor Modeling

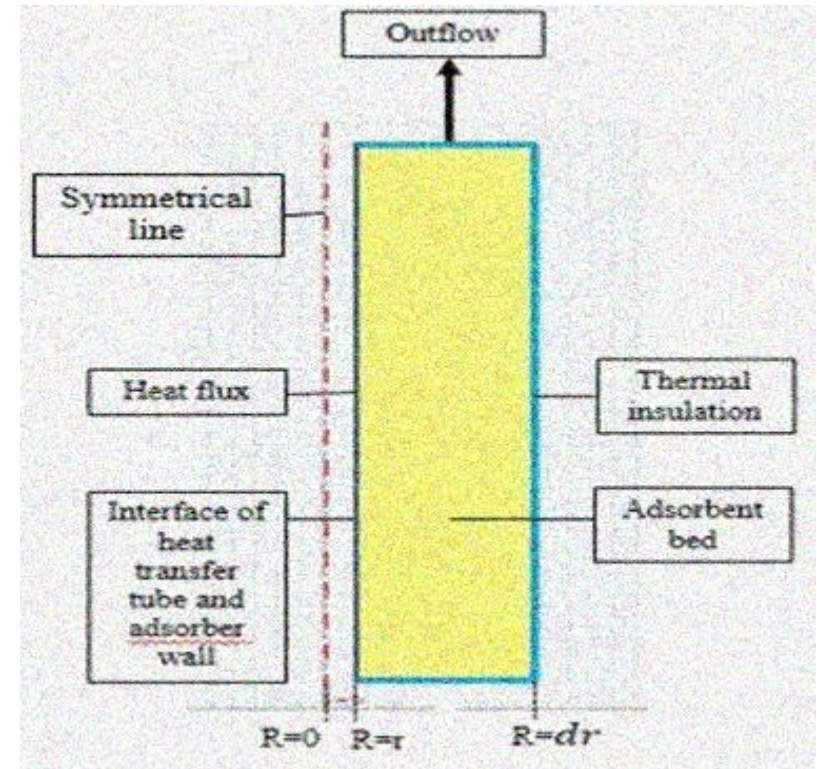


# Adsorber Reactor Modeling

- Boundary settings



For adsorption process



For desorption process

Fig. 3: Boundary settings for the adsorber reactor modeling

# Findings

- Temperature distribution inside the adsorbent (Desorption process)

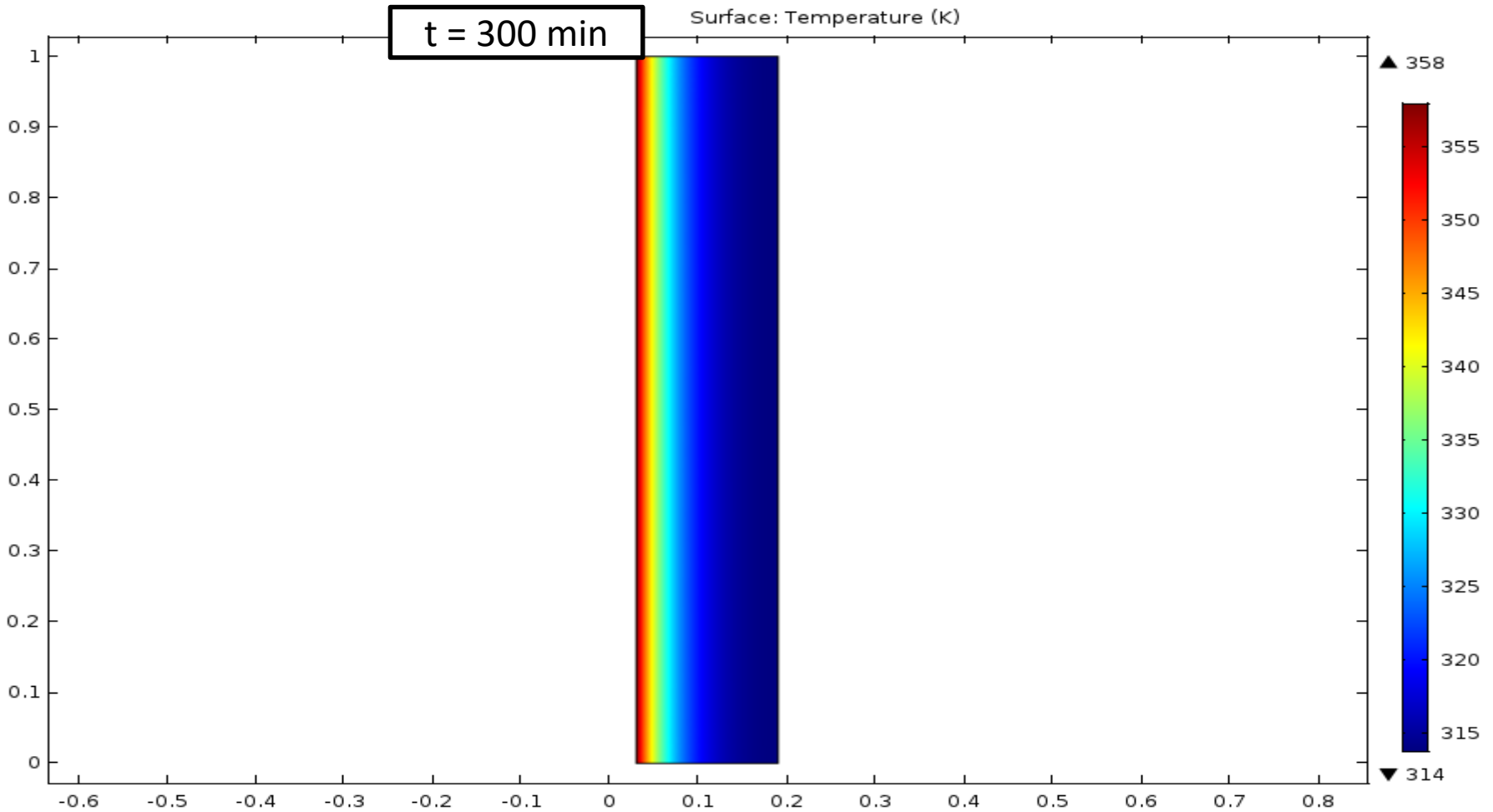


Fig.4: Temperature distribution inside the adsorbent bed

# Findings

- Adsorption capacity inside the adsorbent (desorption process)

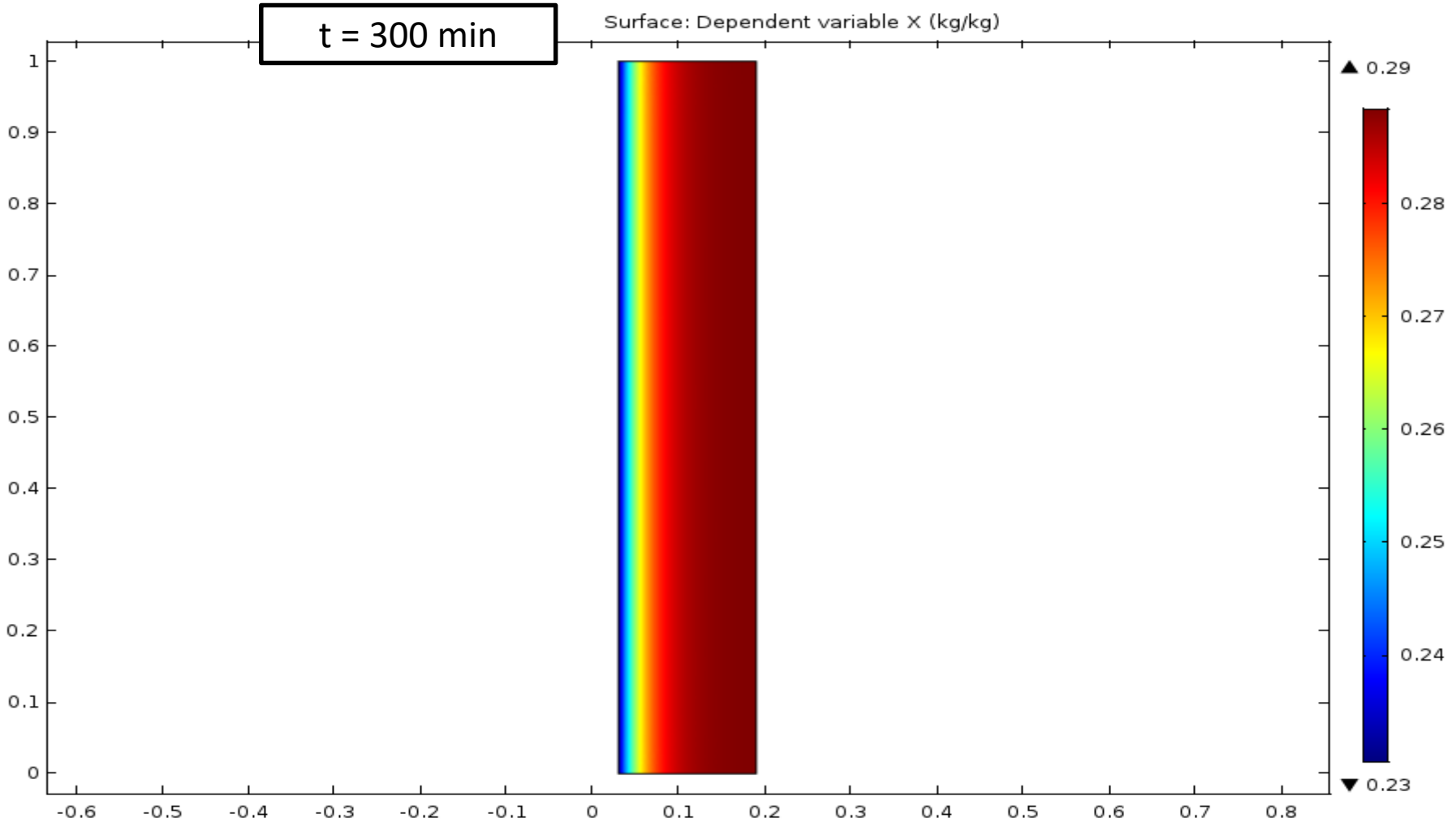
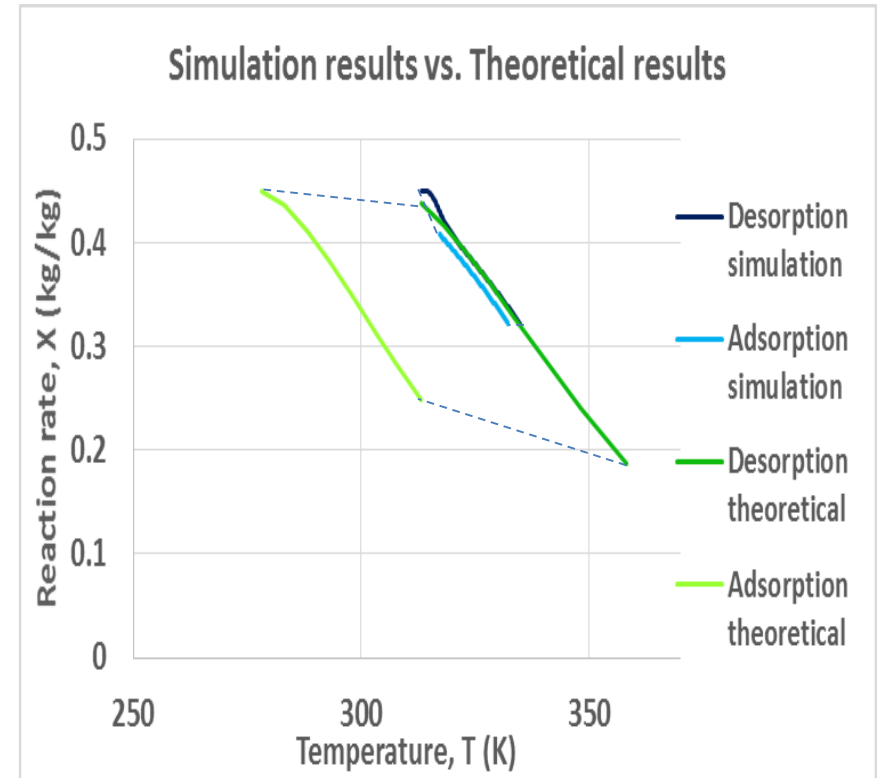
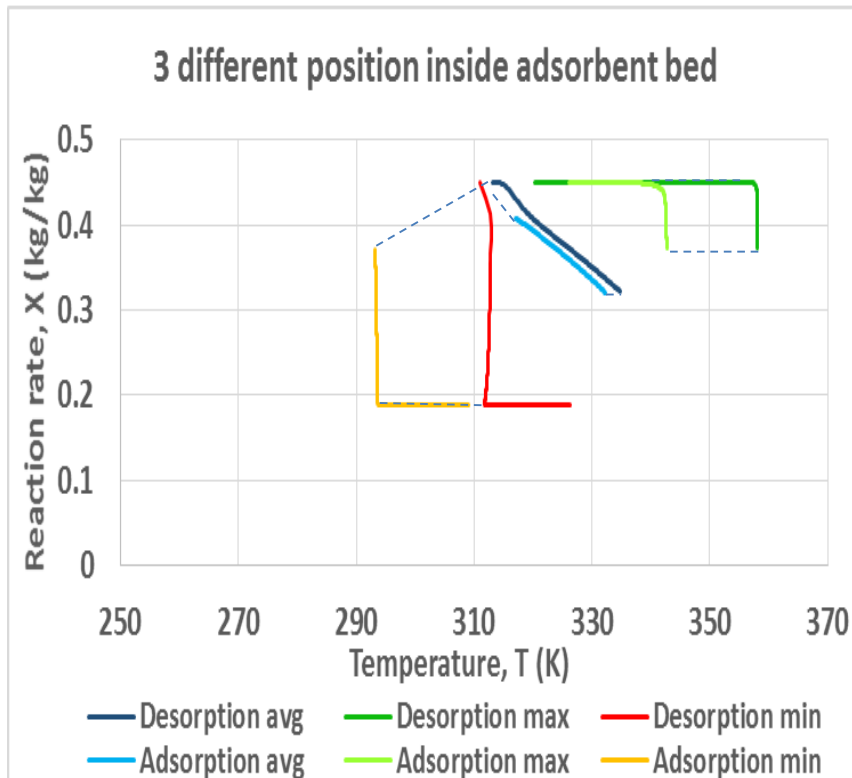


Fig.5: Adsorption capacity inside the adsorbent bed

# Findings

- Activated carbon-methanol working pair (in system with hot water thermal storage)



- Highest COP obtained from finless theoretical is 0.618, while the simulation results show a lower COP of 0.266.
- The low heat transfer inside the adsorbent bed caused the non-uniform temperature distribution inside the adsorbent bed.

# Adsorber Reactor Optimization

## Finite element analysis

- Time-dependent study
- 3D model

## Materials

- Adsorber reactor: Stainless-steel
- Solid fins: Aluminium alloy
- Adsorbent bed: Activated carbon
- Refrigerant: Methanol

## Adsorber reactor optimization

- Constant volume of adsorbent
- Design variables:
  - No. of fins
  - Fins thickness
  - Radius of adsorber
- Transient simulation to improve its COP, by:
  - Starts with 2 fins with 0.001m thickness
  - Fin thickness: 0.001m, 0.002m, 0.003m
  - No. of fins: 2, 4, 6, 8, 10, 12, 14 fins.



# Adsorber Reactor Optimization

- Design for optimization of adsorber reactor

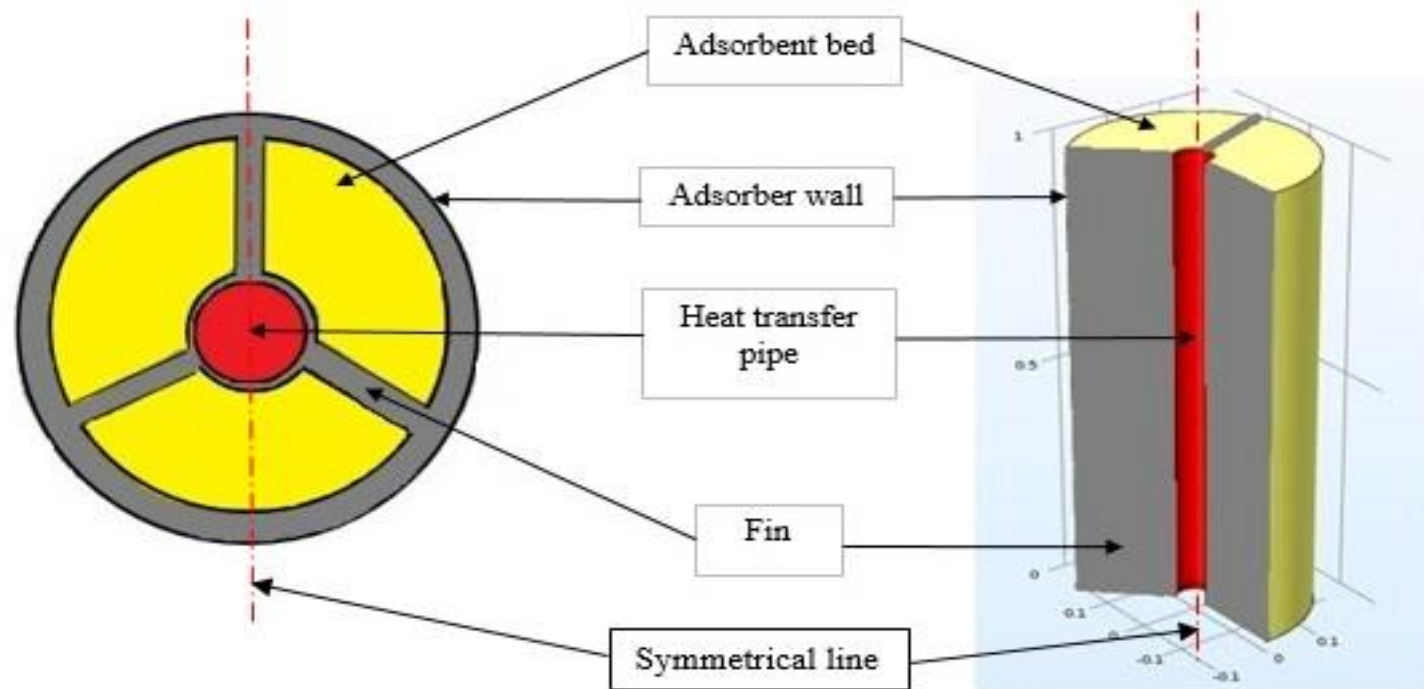


Fig. 6: Cross-sectional of adsorber reactor with three fins configuration

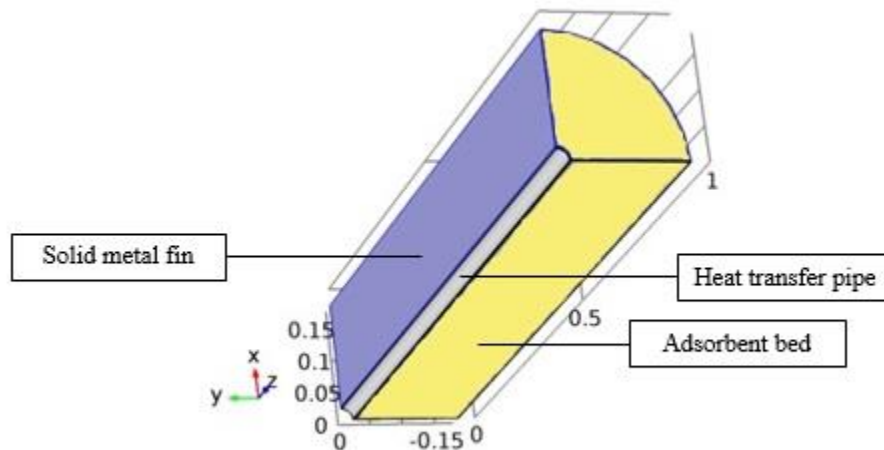
# Adsorber Reactor Optimization

## Governing equations

➤ Convection, conduction, and mass transfer

➤ Heat transfer in solid fins

$$q_{htp} = -kT_{htp}$$



➤ Heat and mass transfer in porous media

$$\begin{aligned} & [(1 - \varepsilon)\rho_{ads}c_{ads} + (\varepsilon + \alpha)\rho_{ref}c_{ref} \\ & + \alpha\rho_{adsorbed}c_{adsorbed}] \frac{\partial T}{\partial t} \\ = & \left[ \lambda_e \frac{\partial^2 T}{\partial r^2} + \frac{1}{r} \frac{\partial T}{\partial r} \right] + \frac{\partial}{\partial t} [(\varepsilon - \alpha)\rho_{ref}] \frac{P}{\rho_g} \\ & + \frac{1}{2\pi r dr} \left( \frac{P}{\rho_{adsorbed}} + \Delta H_{ads} \right) \left( \frac{\partial m_{adsorbed}}{\partial t} \right) \end{aligned}$$

➤ Reaction rate

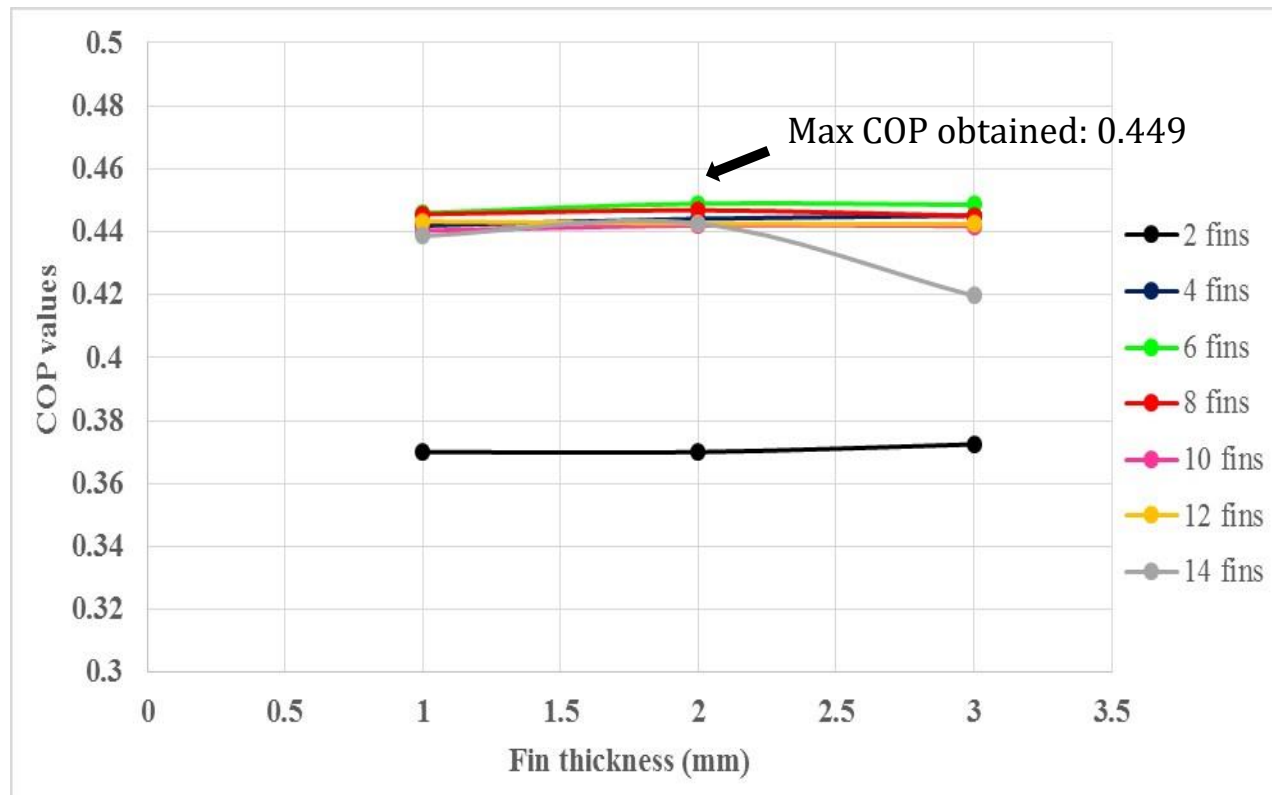
$$R_X = (1 - \varepsilon)\rho_{ads} \frac{\partial X}{\partial t}$$

➤ Darcy's law

$$v = -\frac{\kappa}{\mu} \Delta P$$

# Findings

- COP of the systems in adsorber reactor with fins configuration



- The higher the number of fins, the better the COP obtained.
- The adsorber with 6 fins of having 2 mm thickness shows the highest improved COP of 0.449.

# Conclusions

- ❖ Finless adsorber reactor simulation suffers from a low COP of the system due to temperature gradient inside the adsorbent bed.
- ❖ Low heat transfer cause a low system performance.
- ❖ Too many fins configuration reduce the COP. Extra heat is required to change the fin material temperature.
- ❖ The adsorber with 6 fins of having 2 mm thickness shows the highest improved COP of 0.4489, from finless COP of 0.266.
- ❖ Nevertheless, this value obtained is still lower than that of the theoretical COP, 0.618.

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THANK YOU

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