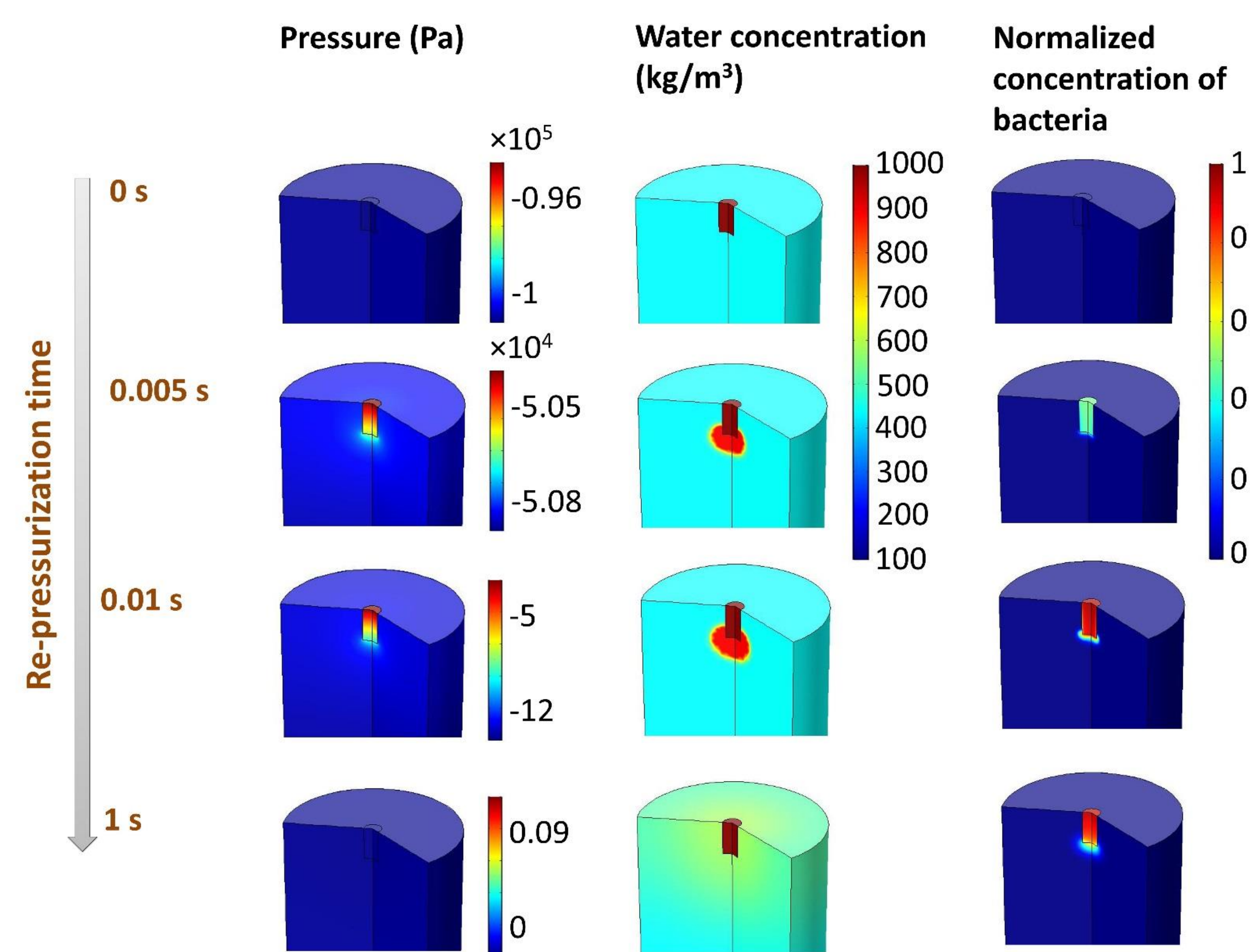


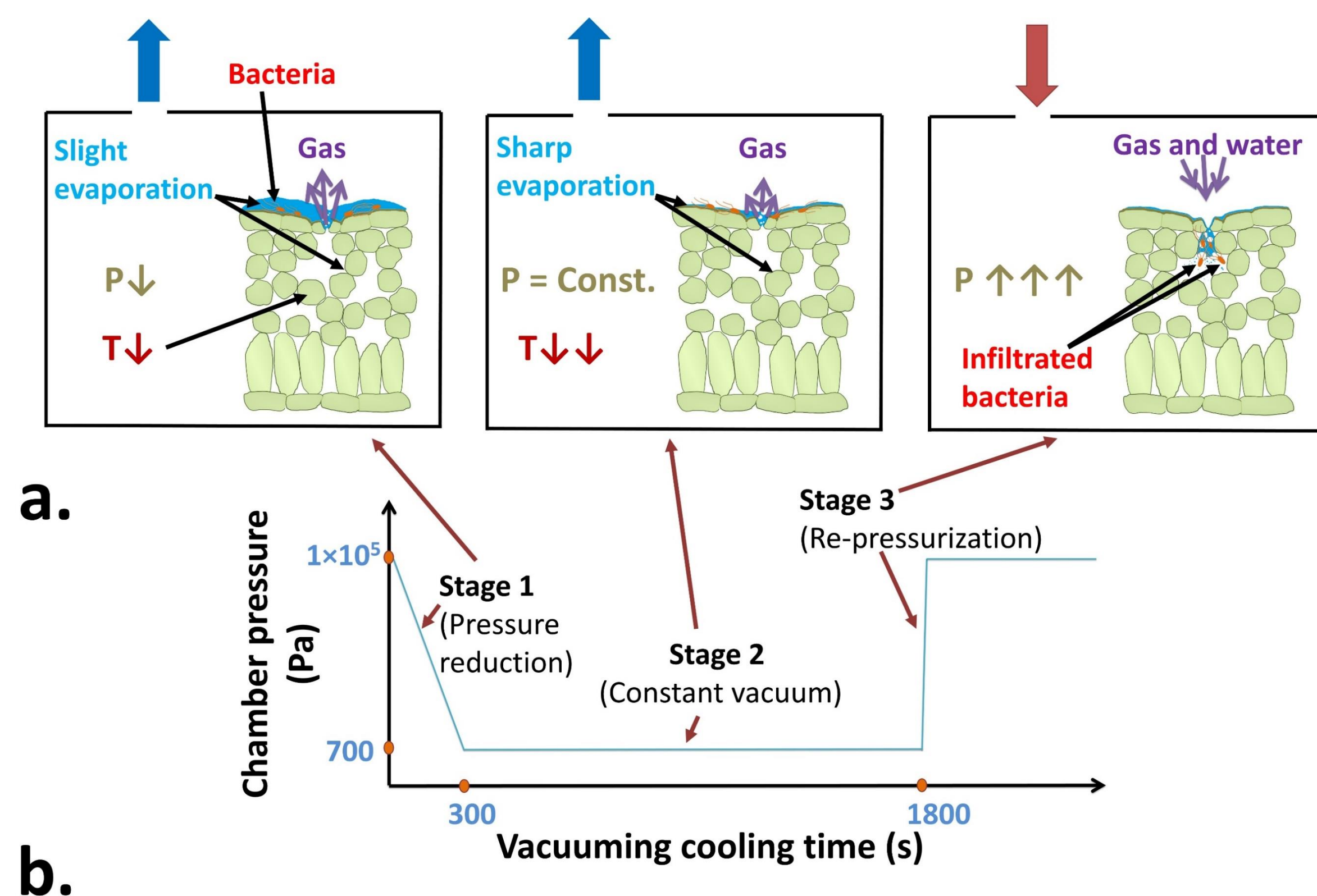
INTRODUCTION: Vacuum cooling is a common unit operation in the leafy greens industry and is considered as an efficient approach to extend shelf-life of the fresh produce. However, during this popular process, bacteria can infiltrate into the produce due to large pressure gradients created at re-pressurization stage.

RESULTS:

Water and bacteria infiltration during re-pressurization stage



Problem description



COMPUTATIONAL METHODS: We developed a mechanistic multiphase transport model to simulate passive infiltration of pathogenic bacteria (initially being in a liquid film at the leaf surface) into a spinach leaf through one stomate during the vacuum cooling process.

1. Transport of free water (*fw*) in the mesophyll

$$\frac{\partial}{\partial t}(\phi \rho_w S_{fw}) + \nabla \cdot (u_w \phi \rho_w S_{fw}) = \nabla \cdot (D_{w, cap} \nabla (\phi \rho_w S_{fw})) - \dot{I}_v + \dot{J}_{w, bf}$$

2. Transport of bound water (*bw*) in the mesophyll

$$\frac{\partial}{\partial t}(\phi \rho_w S_{bw}) = \nabla \cdot (D_{w, w} \nabla (\phi \rho_w S_{bw})) - \dot{J}_{w, bf}$$

3. Transport of vapor (*v*) in the mesophyll

$$\frac{\partial}{\partial t}(\phi \rho_g S_g \omega_v) + \nabla \cdot (u_g \phi \rho_g S_g \omega_v) = \nabla \cdot (\phi S_g \frac{C_g^2}{\rho_g} M_a M_v D_{bin} \nabla x_v) + \dot{I}_v$$

4. Gas (*g*) pressure equation

$$\frac{\partial}{\partial t}(\phi \rho_g S_g) + \nabla \cdot (-\rho_g \frac{k_g^m}{\eta_g} \nabla P) = \dot{I}_v$$

5. Transport of bacteria (*b*) in the mesophyll

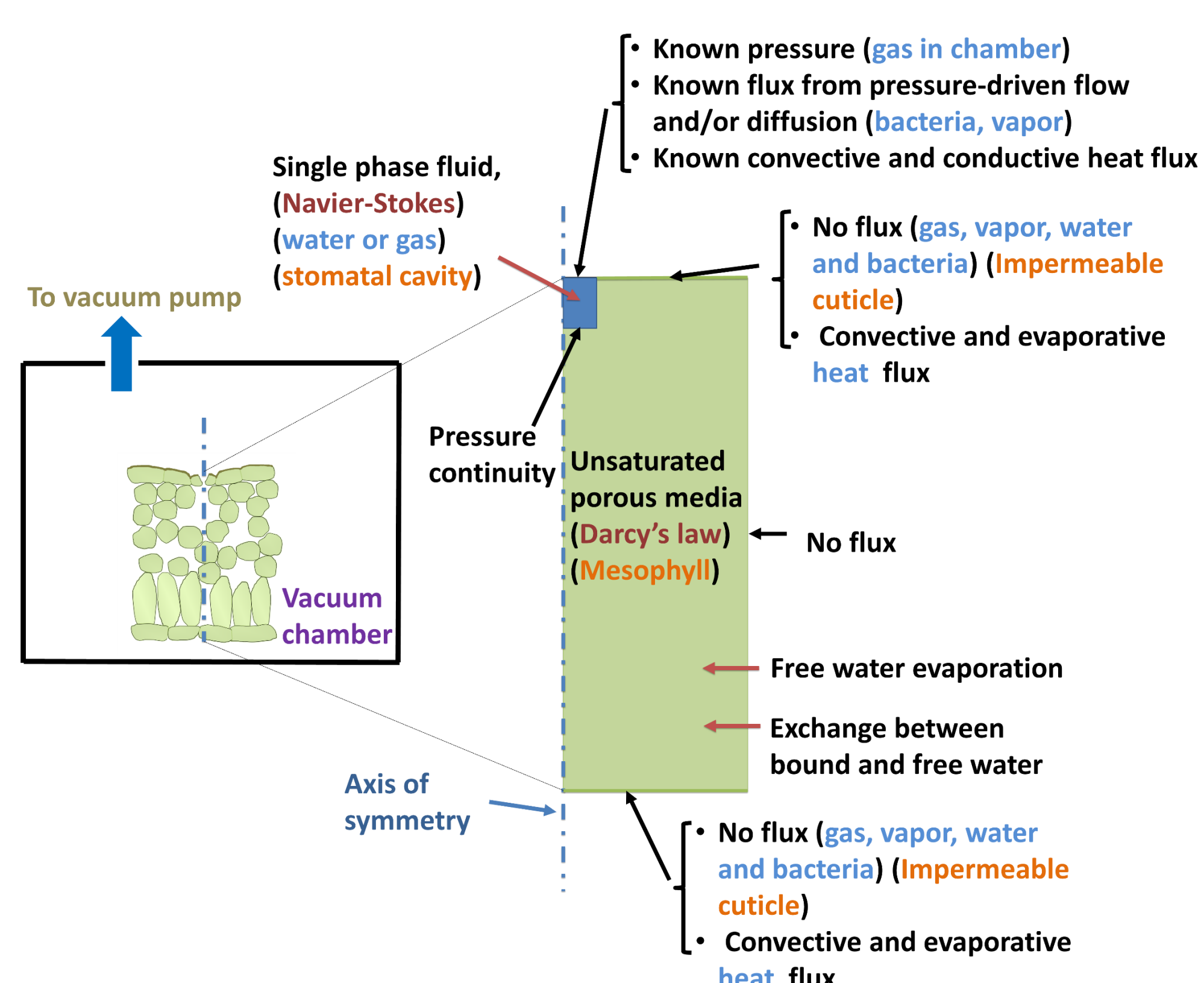
$$\frac{\partial (c_b \phi S_w)}{\partial t} + \nabla \cdot (u_b c_b) = \nabla \cdot (D_{eff, b, w} \nabla (c_b \phi S_w))$$

6. Heat transfer equation

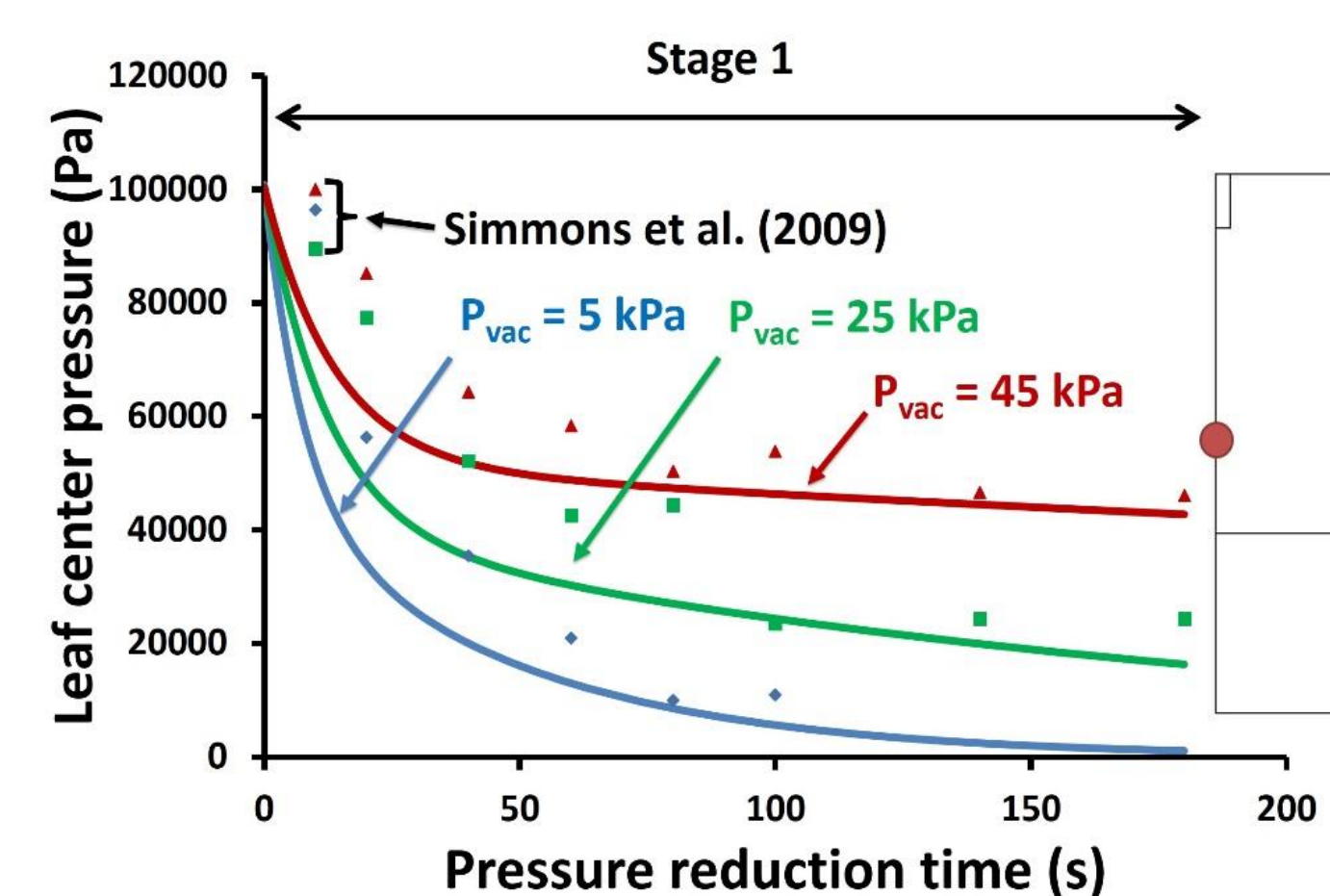
$$\rho_{eff} C_{p, eff} \frac{\partial T}{\partial t} + (\rho C_p u)_{fluid} \nabla T = \nabla \cdot (k_{eff} \nabla T) + h_v \dot{I}_v$$

| Variable | Description |
|-------------------|--|
| c | Concentration (kg/m ³) |
| C_p | Specific heat capacity (J/kg.K) |
| D | Diffusivity (m ² /s) |
| h_v | Latent heat of vaporization of water (J/kg) |
| \dot{I}_v | Rate of evaporation of water (kg/m ² .s) |
| $\dot{J}_{w, bf}$ | Rate of water transfer from bound water to free water (kg/m ³ .s) |
| k | Thermal conductivity (W/m.K) |
| M | Molar mass (kg/mol) |
| P | Pressure (Pa) |
| S | Saturation (m ³ /m ³) |
| t | Time (s) |
| T | Temperature (K) |
| u | Velocity (m/s) |
| x | Mole fraction |
| ϕ | Porosity (m ³ /m ³) |
| ρ | Density (kg/m ³) |

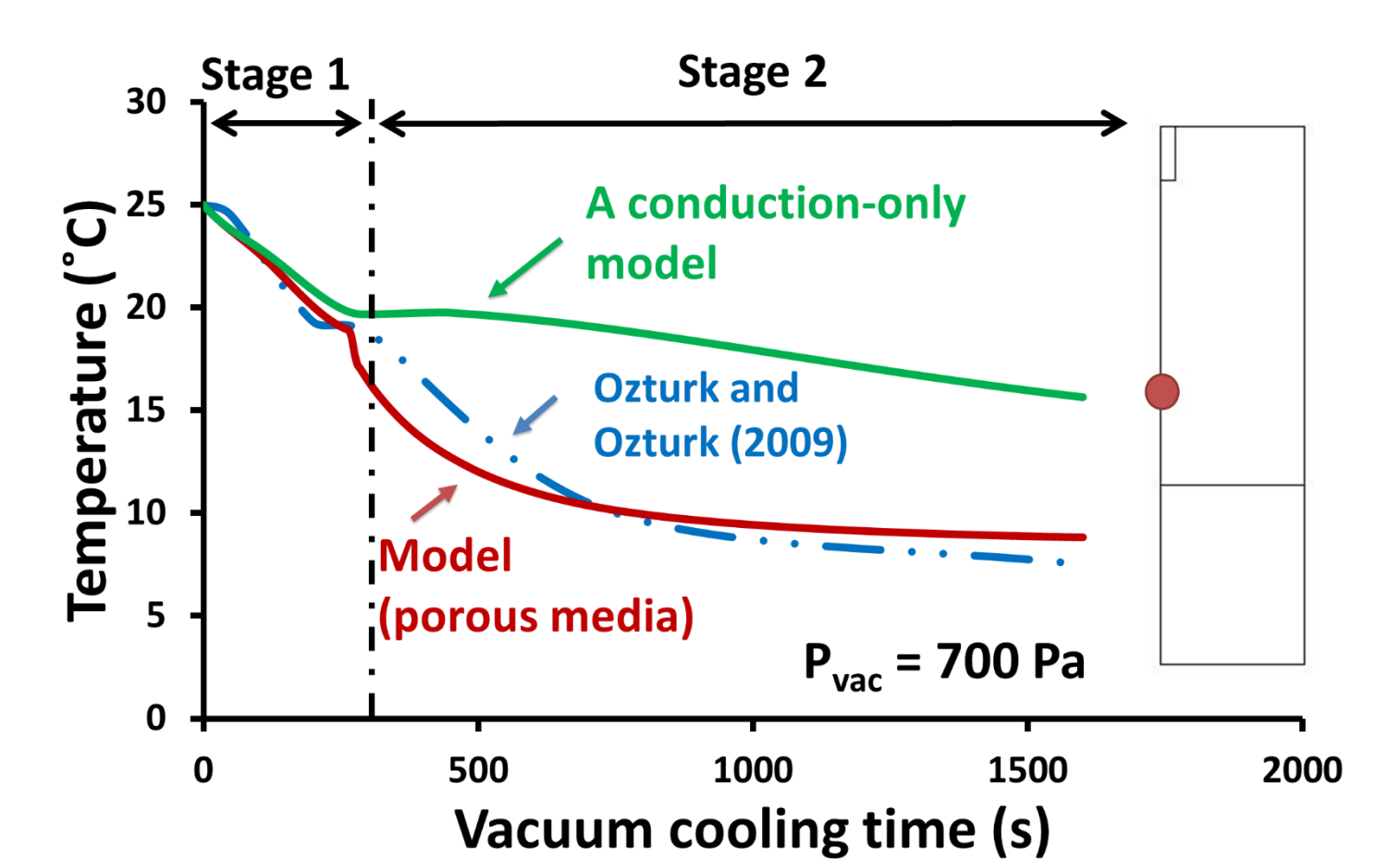
Model schematic



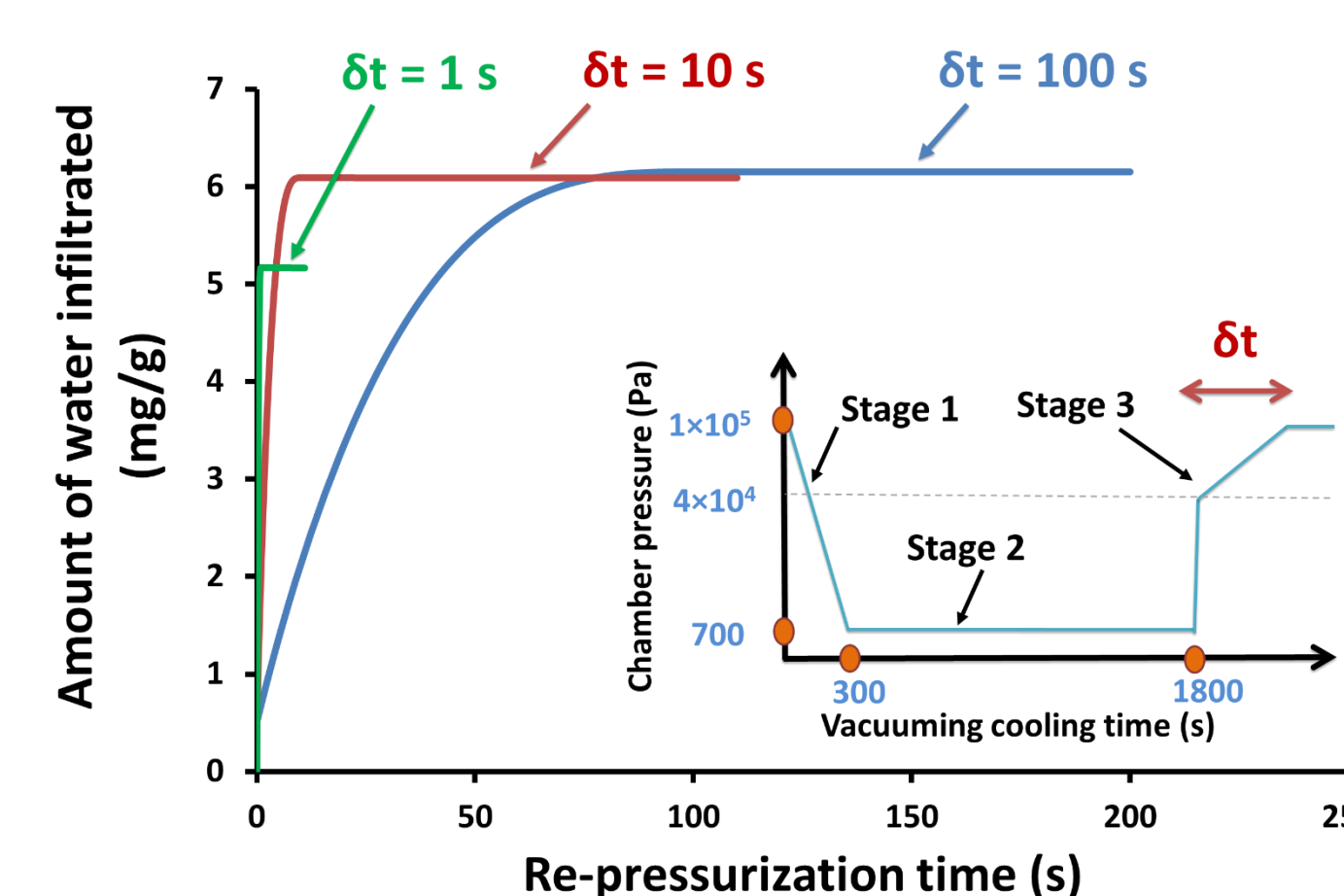
Leaf pressure



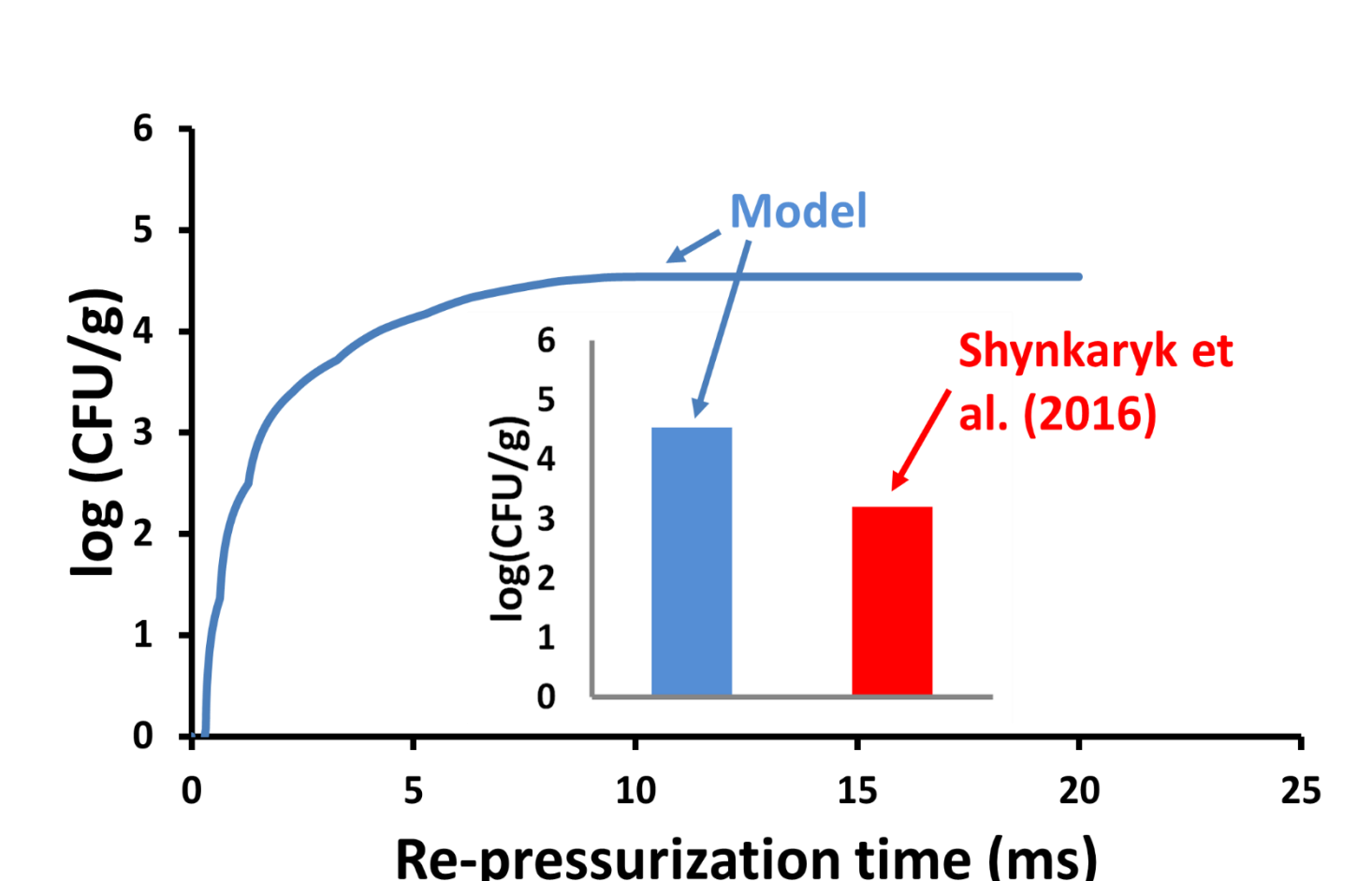
Leaf temperature



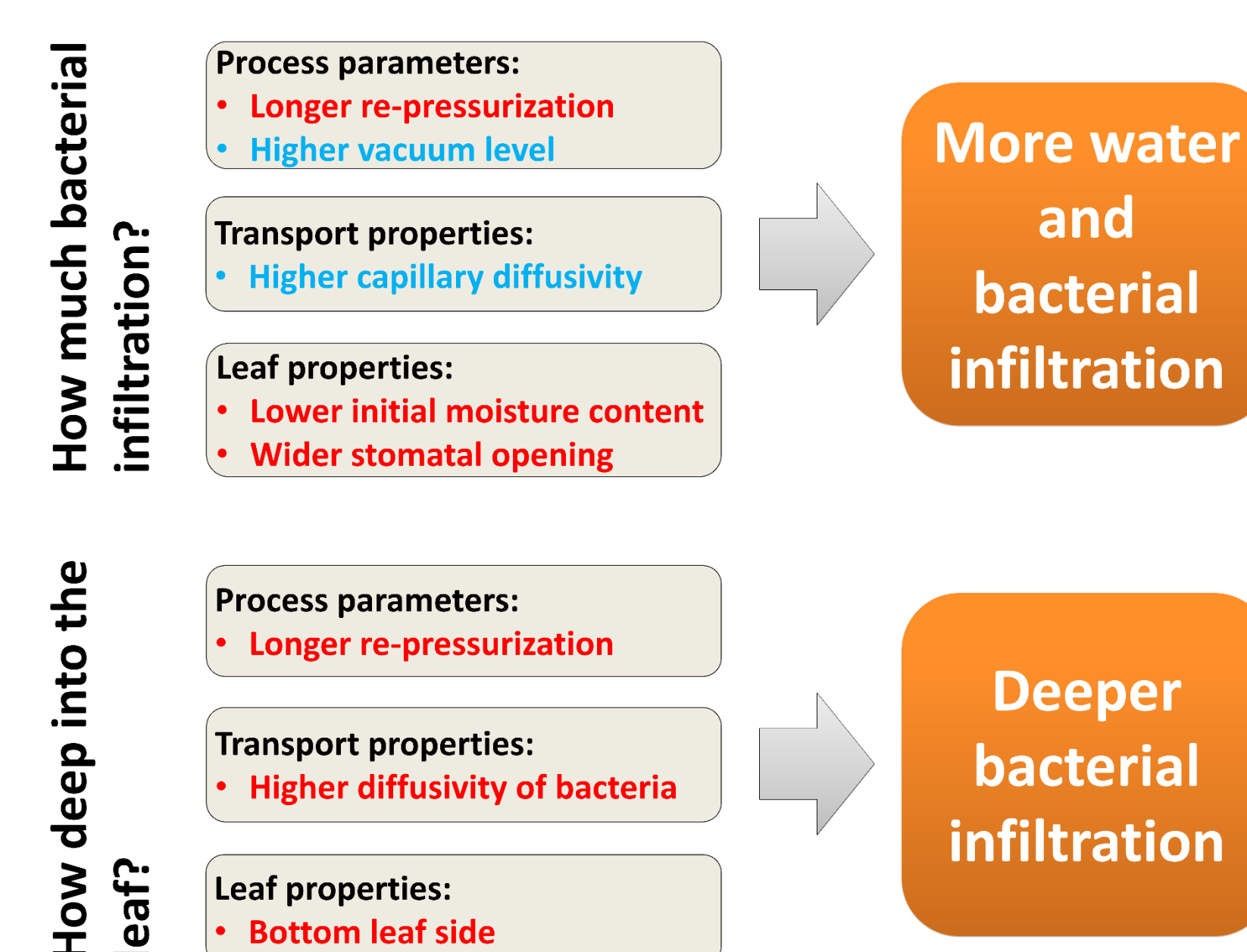
More water is infiltrated with longer re-pressurization



Bacterial infiltration



Primary (red) and secondary (blue) factors in infiltration



CONCLUSIONS: Vacuum cooling can lead to passive infiltration of bacteria through stomata due to pressure gradient as vacuum is released, i.e., the pressure is increased back to atmospheric.

REFERENCES:

Ozturk, H.M., Ozturk, H.K. 2009. International Journal of Refrigeration 32, 402-410. Shynkaryk, M.V. et al. 2016. Journal of Food Engineering 191, 10-18.